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## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-CY

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	15-30	Not classified as hazardous
Glycerol compound	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information

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## 5. Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

### 5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

### 5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to

## 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

### 6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

### 6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations.

### 6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

## 7. Handling and storage

### 7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

### 7.3. Specific end use(s):

Inkjet printing

## 8. Exposure controls/ personal protection

### 8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

### 8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. **WARNING:** Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Dark blue liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.08 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available

Oxidizing properties: No data available  
 Volatile organic compounds (VOC) content: 330 gram/liter

9.2. Other information: No information

### 10. Stability and reactivity

10.1. Reactivity: No data available  
 10.2. Chemical stability: Stable under normal temperature  
 10.3. Possibility of hazardous reactions: Not expected  
 10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.  
 10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.  
 10.6. Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

### 11. Toxicological information

#### 11.1. Information on toxicological effects

Routes Of Overexposure: Eye, skin, inhalation, and oral  
 Acute toxicity:

Oral LD50	No data available (Triethanolamine : LD50=8000-9000mg/kg (Rat))
Dermal LD50	No data available
Inhalant LC50	No data available

Skin corrosion/irritation: No data available  
 Serious eye damage/eye irritation: No data available  
 Respiratory or skin sensitisation: No data available  
 Germ cell mutagenicity: No data available  
 Reproductive toxicity: No data available  
 Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)  
 STOT-single exposure: No data available  
 STOT-repeated exposure: No data available  
 Aspiration hazard: No data available

### 12. Ecological information

12.1. Toxicity: No data available  
 12.2. Persistence and degradability: No data available  
 12.3. Bioaccumulative potential: No data available  
 12.4. Mobility in soil: No data available  
 12.5. Results of PBT and vPvB assessment: No data available  
 12.6. Other adverse effects: No data available

### 13. Disposal considerations

#### 13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.

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## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-MG

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to Directive 1999/45/EC.

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	15-30	Not classified as hazardous
Glycerol compound	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information



**5. Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

**6. Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

**7. Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

**8. Exposure controls/ personal protection**

8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

## 8.2. Exposure controls

Appropriate engineering controls:	Provide general and/or local exhaust ventilation.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. <b>WARNING:</b> Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hand protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
Skin protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control:	Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Red liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.09 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available
Volatile organic compounds (VOC) content:	330 gram/liter

### 9.2. Other information: No information

## 10. Stability and reactivity

- |   |  |
|---|--|
| 10.1. Reactivity:                         | No data available  |
| 10.2. Chemical stability:                 | Stable under normal temperature  |
| 10.3. Possibility of hazardous reactions: | Not expected   |
| 10.4. Conditions to avoid:                | Elevated temperatures/heat, UV light, when not in use.                       |
| 10.5. Incompatible materials:             | Avoid contact with acids, amines, free radical initiators, oxidizing agents. |
| 10.6. Hazardous decomposition products:   | Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.     |

## 11. Toxicological information

### 11.1. Information on toxicological effects

- |                                    |  |   |
|------------------------------------|--|---|
| Routes Of Overexposure:            | Eye, skin, inhalation, and oral  |   |
| Acute toxicity:                    | Oral LD50  | No data available<br>(Disperse dye : LD50>5000mg/kg (Rat))<br>(Triethanolamine : LD50=8000~9000mg/kg (Rat)) |
|                                    | Dermal LD50  | No data available   |
|                                    | Inhalant LC50  | No data available   |
|                                    | Other information  | Disperse dye : LD50=3220 mg/kg (Intraperitoneal, Rat)   |
| Skin corrosion/irritation:         | No data available  |   |
| Serious eye damage/eye irritation: | No data available  |   |
| Respiratory or skin sensitisation: | No data available  |   |
| Germ cell mutagenicity:            | No data available  |   |
| Reproductive toxicity:             | No data available  |   |
| Carcinogenicity:                   | None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B) |   |
| STOT-single exposure:              | No data available  |   |
| STOT-repeated exposure:            | No data available  |   |
| Aspiration hazard:                 | No data available  |   |

## 12. Ecological information

- |   |                   |
|---|-------------------|
| 12.1. Toxicity:                           | No data available |
| 12.2. Persistence and degradability:      | No data available |
| 12.3. Bioaccumulative potential:          | No data available |
| 12.4. Mobility in soil:                   | No data available |
| 12.5. Results of PBT and vPvB assessment: | No data available |
| 12.6. Other adverse effects:              | No data available |

## 13. Disposal considerations

### 13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.

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## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-YE

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	15-30	Not classified as hazardous
Glycerol compound	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information

**5. Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

**6. Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

**7. Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

**8. Exposure controls/ personal protection**

8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

## 8.2. Exposure controls

Appropriate engineering controls:	Provide general and/or local exhaust ventilation.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. <b>WARNING:</b> Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hand protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
Skin protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control:	Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Yellow liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.09 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available
Volatile organic compounds (VOC) content:	330 gram/liter

### 9.2. Other information: No information



## 10. Stability and reactivity

- |   |  |
|---|--|
| 10.1. Reactivity:                         | No data available  |
| 10.2. Chemical stability:                 | Stable under normal temperature  |
| 10.3. Possibility of hazardous reactions: | Not expected   |
| 10.4. Conditions to avoid:                | Elevated temperatures/heat, UV light, when not in use.                       |
| 10.5. Incompatible materials:             | Avoid contact with acids, amines, free radical initiators, oxidizing agents. |
| 10.6. Hazardous decomposition products:   | Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.     |

## 11. Toxicological information

### 11.1. Information on toxicological effects

Routes Of Overexposure: Eye, skin, inhalation, and oral

Acute toxicity:

Oral LD50	No data available (Disperse dye : LD50>5000mg/kg (Rat)) (Triethanolamine : LD50=8000~9000mg/kg (Rat))
Dermal LD50	No data available
Inhalant LC50	No data available
Other information	No data available

Skin corrosion/irritation: No data available

Serious eye damage/eye irritation: No data available

Respiratory or skin sensitisation: No data available

Germ cell mutagenicity: No data available

Reproductive toxicity: No data available

Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure: No data available

STOT-repeated exposure: No data available

Aspiration hazard: No data available

## 12. Ecological information

- |   |                   |
|---|-------------------|
| 12.1. Toxicity:                           | No data available |
| 12.2. Persistence and degradability:      | No data available |
| 12.3. Bioaccumulative potential:          | No data available |
| 12.4. Mobility in soil:                   | No data available |
| 12.5. Results of PBT and vPvB assessment: | No data available |
| 12.6. Other adverse effects:              | No data available |

## 13. Disposal considerations

### 13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.

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## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-BK

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse Blue 360	70693-64-0	435-600-5	N/A for the moment	1-10	Flam. Solid 1: H228 Aquatic Chronic 4 : H413
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	15-30	Not classified as hazardous
Glycerol compound	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information

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## 5. Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

### 5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

### 5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

## 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

### 6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

### 6.3. Methods and material for containment and cleaning up

Sweep Sweep up material and dispose as waste following local regulations.

### 6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

## 7. Handling and storage

### 7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

### 7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

### 7.3. Specific end use(s):

Inkjet printing

## 8. Exposure controls/ personal protection

### 8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

### 8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. **WARNING:** Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Black liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.08 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available

Volatile organic compounds (VOC) content: 330 gram/liter

9.2. Other information: No information

**10. Stability and reactivity**

- 10.1. Reactivity: No data available
- 10.2. Chemical stability: Stable under normal temperature
- 10.3. Possibility of hazardous reactions: Not expected
- 10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
- 10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.
- 10.6. Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

**11. Toxicological information**

11.1. Information on toxicological effects

Routes Of Overexposure: Eye, skin, inhalation, and oral

Acute toxicity:

- Oral LD50 No data available  
(Triethanolamine : LD50=8000~9000mg/kg (Rat))
- Dermal LD50 No data available
- Inhalant LC50 No data available
- Other information No data available

- Skin corrosion/irritation: No data available
- Serious eye damage/eye irritation: No data available
- Respiratory or skin sensitisation: No data available
- Germ cell mutagenicity: No data available
- Reproductive toxicity: No data available
- Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
- STOT-single exposure: No data available
- STOT-repeated exposure: No data available
- Aspiration hazard: No data available

**12. Ecological information**

- 12.1. Toxicity: No data available
- 12.2. Persistence and degradability: No data available
- 12.3. Bioaccumulative potential: No data available
- 12.4. Mobility in soil: No data available
- 12.5. Results of PBT and vPvB assessment: No data available
- 12.6. Other adverse effects: No data available

**13. Disposal considerations**

13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3:

H228 Flammable solid.

H413 May cause long lasting harmful effects to aquatic life.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.



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## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-LC

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	15-30	Not classified as hazardous
Glycerol compound	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information

**5. Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

**6. Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

**7. Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

**8. Exposure controls/ personal protection**

8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

## 8.2. Exposure controls

Appropriate engineering controls:	Provide general and/or local exhaust ventilation.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. <b>WARNING:</b> Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hand protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
Skin protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control:	Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Dark blue liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.09 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available

Volatile organic compounds (VOC) content: 330 gram/liter

9.2. Other information: No information

### 10. Stability and reactivity

- 10.1. Reactivity: No data available
- 10.2. Chemical stability: Stable under normal temperature
- 10.3. Possibility of hazardous reactions: Not expected
- 10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
- 10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.
- 10.6. Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

### 11. Toxicological information

11.1. Information on toxicological effects

Routes Of Overexposure: Eye, skin, inhalation, and oral

Acute toxicity:

Oral LD50	No data available (Triethanolamine : LD50=8000-9000mg/kg (Rat))
Dermal LD50	No data available
Inhalant LC50	No data available

Skin corrosion/irritation: No data available

Serious eye damage/eye irritation: No data available

Respiratory or skin sensitisation: No data available

Germ cell mutagenicity: No data available

Reproductive toxicity: No data available

Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure: No data available

STOT-repeated exposure: No data available

Aspiration hazard: No data available

### 12. Ecological information

- 12.1. Toxicity: No data available
- 12.2. Persistence and degradability: No data available
- 12.3. Bioaccumulative potential: No data available
- 12.4. Mobility in soil: No data available
- 12.5. Results of PBT and vPvB assessment: No data available
- 12.6. Other adverse effects: No data available

### 13. Disposal considerations

13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

**International Information:**

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.

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## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-LM

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	15-30	Not classified as hazardous
Glycerol compound	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information



**5. Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

**6. Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

**7. Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

**8. Exposure controls/ personal protection**

8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

## 8.2. Exposure controls

Appropriate engineering controls:	Provide general and/or local exhaust ventilation.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. <b>WARNING:</b> Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hand protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
Skin protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control:	Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Red liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.09 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available
Volatile organic compounds (VOC) content:	330 gram/liter

### 9.2. Other information: No information

## 10. Stability and reactivity

- |   |  |
|---|--|
| 10.1. Reactivity:                         | No data available  |
| 10.2. Chemical stability:                 | Stable under normal temperature  |
| 10.3. Possibility of hazardous reactions: | Not expected   |
| 10.4. Conditions to avoid:                | Elevated temperatures/heat, UV light, when not in use.                       |
| 10.5. Incompatible materials:             | Avoid contact with acids, amines, free radical initiators, oxidizing agents. |
| 10.6. Hazardous decomposition products:   | Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.     |

## 11. Toxicological information

### 11.1. Information on toxicological effects

- |                                    |  |   |
|------------------------------------|--|---|
| Routes Of Overexposure:            | Eye, skin, inhalation, and oral  |   |
| Acute toxicity:                    | Oral LD50  | No data available<br>(Disperse dye : LD50>5000mg/kg (Rat))<br>(Triethanolamine : LD50=8000~9000mg/kg (Rat)) |
|                                    | Dermal LD50  | No data available   |
|                                    | Inhalant LC50  | No data available   |
|                                    | Other information  | Disperse dye : LD50=3220 mg/kg (Intraperitoneal, Rat)   |
| Skin corrosion/irritation:         | No data available  |   |
| Serious eye damage/eye irritation: | No data available  |   |
| Respiratory or skin sensitisation: | No data available  |   |
| Germ cell mutagenicity:            | No data available  |   |
| Reproductive toxicity:             | No data available  |   |
| Carcinogenicity:                   | None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B) |   |
| STOT-single exposure:              | No data available  |   |
| STOT-repeated exposure:            | No data available  |   |
| Aspiration hazard:                 | No data available  |   |

## 12. Ecological information

- |   |                   |
|---|-------------------|
| 12.1. Toxicity:                           | No data available |
| 12.2. Persistence and degradability:      | No data available |
| 12.3. Bioaccumulative potential:          | No data available |
| 12.4. Mobility in soil:                   | No data available |
| 12.5. Results of PBT and vPvB assessment: | No data available |
| 12.6. Other adverse effects:              | No data available |

## 13. Disposal considerations

### 13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.

---

## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-OR

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen.

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	15-30	Not classified as hazardous
Glycerol compound	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information

**5. Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

**6. Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

**7. Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

**8. Exposure controls/ personal protection**

8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

## 8.2. Exposure controls

Appropriate engineering controls:	Provide general and/or local exhaust ventilation.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. <b>WARNING:</b> Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hand protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
Skin protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control:	Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Orange liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.09 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available
Volatile organic compounds (VOC) content:	330 gram/liter

### 9.2. Other information: No information



## 10. Stability and reactivity

- |   |  |
|---|--|
| 10.1. Reactivity:                         | No data available  |
| 10.2. Chemical stability:                 | Stable under normal temperature  |
| 10.3. Possibility of hazardous reactions: | Not expected   |
| 10.4. Conditions to avoid:                | Elevated temperatures/heat, UV light, when not in use.                       |
| 10.5. Incompatible materials:             | Avoid contact with acids, amines, free radical initiators, oxidizing agents. |
| 10.6. Hazardous decomposition products:   | Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.     |

## 11. Toxicological information

### 11.1. Information on toxicological effects

- |                                    |  |   |
|------------------------------------|--|---|
| Routes Of Overexposure:            | Eye, skin, inhalation, and oral  |   |
| Acute toxicity:                    | Oral LD50  | No data available<br>(Disperse dye : LD50>5000mg/kg (Rat))<br>(Triethanolamine : LD50=8000~9000mg/kg (Rat)) |
|                                    | Dermal LD50  | No data available   |
|                                    | Inhalant LC50  | No data available   |
|                                    | Other information  | No data available   |
| Skin corrosion/irritation:         | No data available  |   |
| Serious eye damage/eye irritation: | No data available  |   |
| Respiratory or skin sensitisation: | No data available  |   |
| Germ cell mutagenicity:            | No data available  |   |
| Reproductive toxicity:             | No data available  |   |
| Carcinogenicity:                   | None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B) |   |
| STOT-single exposure:              | No data available  |   |
| STOT-repeated exposure:            | No data available  |   |
| Aspiration hazard:                 | No data available  |   |

## 12. Ecological information

- |   |                   |
|---|-------------------|
| 12.1. Toxicity:                           | No data available |
| 12.2. Persistence and degradability:      | No data available |
| 12.3. Bioaccumulative potential:          | No data available |
| 12.4. Mobility in soil:                   | No data available |
| 12.5. Results of PBT and vPvB assessment: | No data available |
| 12.6. Other adverse effects:              | No data available |

## 13. Disposal considerations

### 13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.

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## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-VI

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	15-30	Not classified as hazardous
Glycerol compound	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information

**5. Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

**6. Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

**7. Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

**8. Exposure controls/ personal protection**

8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

## 8.2. Exposure controls

Appropriate engineering controls:	Provide general and/or local exhaust ventilation.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. <b>WARNING:</b> Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hand protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
Skin protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control:	Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Blackish purple liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.09 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available
Volatile organic compounds (VOC) content:	330 gram/liter

### 9.2. Other information: No information

## 10. Stability and reactivity

- |   |  |
|---|--|
| 10.1. Reactivity:                         | No data available  |
| 10.2. Chemical stability:                 | Stable under normal temperature  |
| 10.3. Possibility of hazardous reactions: | Not expected   |
| 10.4. Conditions to avoid:                | Elevated temperatures/heat, UV light, when not in use.                       |
| 10.5. Incompatible materials:             | Avoid contact with acids, amines, free radical initiators, oxidizing agents. |
| 10.6. Hazardous decomposition products:   | Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.     |

## 11. Toxicological information

### 11.1. Information on toxicological effects

- |                                    |  |  |
|------------------------------------|--|--|
| Routes Of Overexposure:            | Eye, skin, inhalation, and oral  |  |
| Acute toxicity:                    | Oral LD50  | No data available<br>(Triethanolamine : LD50=8000~9000mg/kg (Rat)) |
|                                    | Dermal LD50  | No data available  |
|                                    | Inhalant LC50  | No data available  |
|                                    | Other information  | No data available  |
| Skin corrosion/irritation:         | No data available  |  |
| Serious eye damage/eye irritation: | No data available  |  |
| Respiratory or skin sensitisation: | No data available  |  |
| Germ cell mutagenicity:            | No data available  |  |
| Reproductive toxicity:             | No data available  |  |
| Carcinogenicity:                   | None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B) |  |
| STOT-single exposure:              | No data available  |  |
| STOT-repeated exposure:            | No data available  |  |
| Aspiration hazard:                 | No data available  |  |

## 12. Ecological information

- |   |                   |
|---|-------------------|
| 12.1. Toxicity:                           | No data available |
| 12.2. Persistence and degradability:      | No data available |
| 12.3. Bioaccumulative potential:          | No data available |
| 12.4. Mobility in soil:                   | No data available |
| 12.5. Results of PBT and vPvB assessment: | No data available |
| 12.6. Other adverse effects:              | No data available |

## 13. Disposal considerations

### 13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

---

**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.



---

## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-FY

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

**Chemical nature:** mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	25-35	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information

**5. Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

**6. Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

**7. Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

**8. Exposure controls/ personal protection**

8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

## 8.2. Exposure controls

Appropriate engineering controls:	Provide general and/or local exhaust ventilation.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. <b>WARNING:</b> Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hand protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
Skin protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control:	Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Yellow liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.09 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available
Volatile organic compounds (VOC) content:	360 gram/liter

### 9.2. Other information: No information

## 10. Stability and reactivity

10.1. Reactivity:	No data available
10.2. Chemical stability:	Stable under normal temperature
10.3. Possibility of hazardous reactions:	Not expected
10.4. Conditions to avoid:	Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials:	Avoid contact with acids, amines, free radical initiators, oxidizing agents.
10.6. Hazardous decomposition products:	Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

## 11. Toxicological information

### 11.1. Information on toxicological effects

Routes Of Overexposure:	Eye, skin, inhalation, and oral	
Acute toxicity:	Oral LD50	No data available (Triethanolamine : LD50=8000~9000mg/kg (Rat))
	Dermal LD50	No data available
	Inhalant LC50	No data available
	Other information	No data available
Skin corrosion/irritation:	No data available	
Serious eye damage/eye irritation:	No data available	
Respiratory or skin sensitisation:	No data available	
Germ cell mutagenicity:	No data available	
Reproductive toxicity:	No data available	
Carcinogenicity:	None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)	
STOT-single exposure:	No data available	
STOT-repeated exposure:	No data available	
Aspiration hazard:	No data available	

## 12. Ecological information

12.1. Toxicity:	No data available
12.2. Persistence and degradability:	No data available
12.3. Bioaccumulative potential:	No data available
12.4. Mobility in soil:	No data available
12.5. Results of PBT and vPvB assessment:	No data available
12.6. Other adverse effects:	No data available

## 13. Disposal considerations

### 13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.

---

## Safety Data Sheet

### 1. Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Texart ink, SBL3-FP

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

#### 1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation  
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN  
Phone: + 81-53-484-1224  
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 8 November, 2019

#### 1.4. Emergency telephone:

### 2. Hazard identification

#### 2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

#### 2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

#### 2.3. Other hazards

##### Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.  
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.  
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
Ingestion: May cause upset stomach.  
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.  
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

### 3. Composition/information on ingredients

Chemical nature: mixture

Composition	CAS No.	EC No.	EU registration No.	% By Weight	Classification EC No. 1272/2008
Disperse dye	C.B.I.	C.B.I.	N/A for the moment	1-10	Not classified as hazardous
Polyhydric alcohol	C.B.I.	C.B.I.	N/A for the moment	25-35	Not classified as hazardous
Surfactant	C.B.I.	C.B.I.	N/A for the moment	0.5-5	Not classified as hazardous
Triethanolamine	102-71-6	203-049-8	N/A for the moment	<1	Not classified as hazardous
Water	7732-18-5	231-791-2	Exemption	60-70	Not classified as hazardous

\*C.B.I.: Confidential Business Information

### 4. First aid measures

#### 4.1. Description of first aid measures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Eyes:** Contact with eye may be mildly irritating.
- Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- Ingestion:** May cause injury of mouth, throat, and stomach.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No information



**5. Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus(SCBA).

Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings

**6. Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

**7. Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

**8. Exposure controls/ personal protection**

8.1. Control parameters

Occupational Exposure Limits:

Australia: OELs

components	TWA	STEL
Triethanolamine	5mg/m <sup>3</sup>	-

## 8.2. Exposure controls

Appropriate engineering controls:	Provide general and/or local exhaust ventilation.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. <b>WARNING:</b> Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hand protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
Skin protection:	Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control:	Avoid release to the environment.

## 9. Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance:	Red liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	Approx. 7.5-9.5
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	No data available
Flash point:	> 100 °C
Evaporation rate:	No data available
Flammability(solid,gas):	Not applicable
Upper/lower flammability or explosive limits:	None
Vapor pressure:	No data available
Vapor density:	No data available
Relative density:	Approx. 1.09 g/cm <sup>3</sup>
Solubility:	No data available
Solubility(ies):	Water solubility: Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	Approx. 2-8cps (at 20°C)
Explosive properties:	No data available
Oxidizing properties:	No data available
Volatile organic compounds (VOC) content:	360 gram/liter

### 9.2. Other information: No information

## 10. Stability and reactivity

- |   |  |
|---|--|
| 10.1. Reactivity:                         | No data available  |
| 10.2. Chemical stability:                 | Stable under normal temperature  |
| 10.3. Possibility of hazardous reactions: | Not expected   |
| 10.4. Conditions to avoid:                | Elevated temperatures/heat, UV light, when not in use.                       |
| 10.5. Incompatible materials:             | Avoid contact with acids, amines, free radical initiators, oxidizing agents. |
| 10.6. Hazardous decomposition products:   | Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.     |

## 11. Toxicological information

### 11.1. Information on toxicological effects

- |                                    |  |  |
|------------------------------------|--|--|
| Routes Of Overexposure:            | Eye, skin, inhalation, and oral  |  |
| Acute toxicity:                    | Oral LD50  | No data available<br>(Triethanolamine : LD50=8000~9000mg/kg (Rat)) |
|                                    | Dermal LD50  | No data available  |
|                                    | Inhalant LC50  | No data available  |
|                                    | Other information  | No data available  |
| Skin corrosion/irritation:         | No data available  |  |
| Serious eye damage/eye irritation: | No data available  |  |
| Respiratory or skin sensitisation: | No data available  |  |
| Germ cell mutagenicity:            | No data available  |  |
| Reproductive toxicity:             | No data available  |  |
| Carcinogenicity:                   | None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B) |  |
| STOT-single exposure:              | No data available  |  |
| STOT-repeated exposure:            | No data available  |  |
| Aspiration hazard:                 | No data available  |  |

## 12. Ecological information

- |   |                   |
|---|-------------------|
| 12.1. Toxicity:                           | No data available |
| 12.2. Persistence and degradability:      | No data available |
| 12.3. Bioaccumulative potential:          | No data available |
| 12.4. Mobility in soil:                   | No data available |
| 12.5. Results of PBT and vPvB assessment: | No data available |
| 12.6. Other adverse effects:              | No data available |

## 13. Disposal considerations

### 13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

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**14. Transport information**

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : Not regulated
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated

**15. Regulatory information**

## EU Information:

Chemical Safety Assessment according to (EC)No. 1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Not classified as hazardous according to NOHSC criteria.

## International Information:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**16. Other information**

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.